

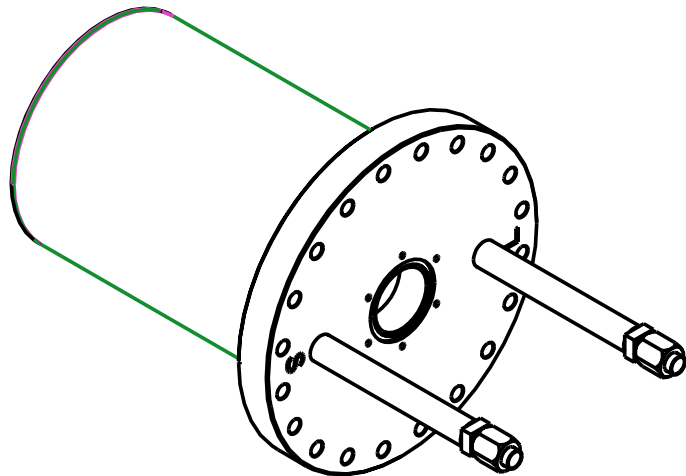
4

3

2

REVISIONS				
REV	CO #	DESCRIPTION	DATE	APPROVED
A		RELEASE PART		CMS

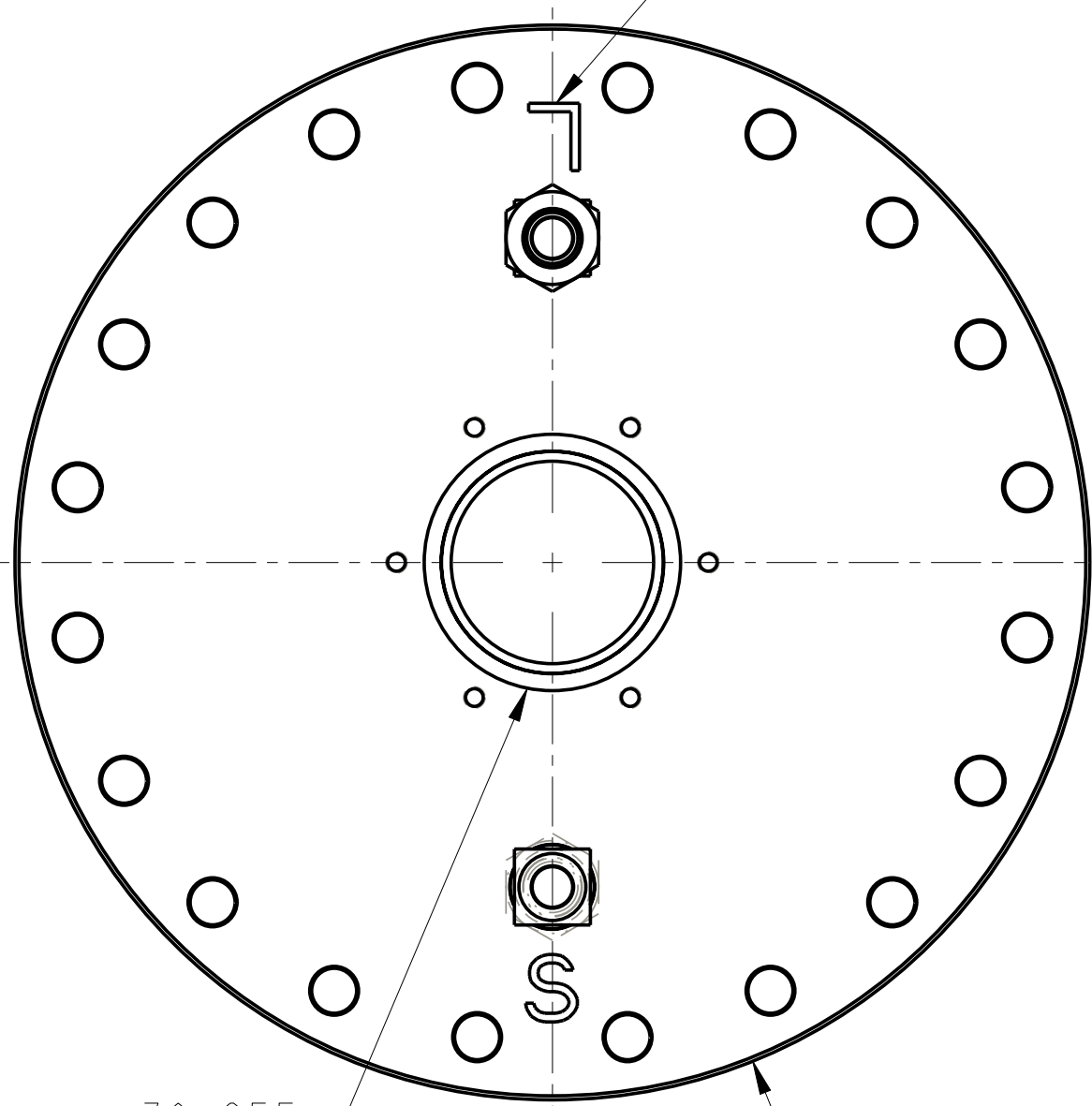
THIS DRAWING HAS BEEN GENERATED AND IS MAINTAINED BY PRO/ENGINEER CAD SYSTEM.



SCALE 0.250

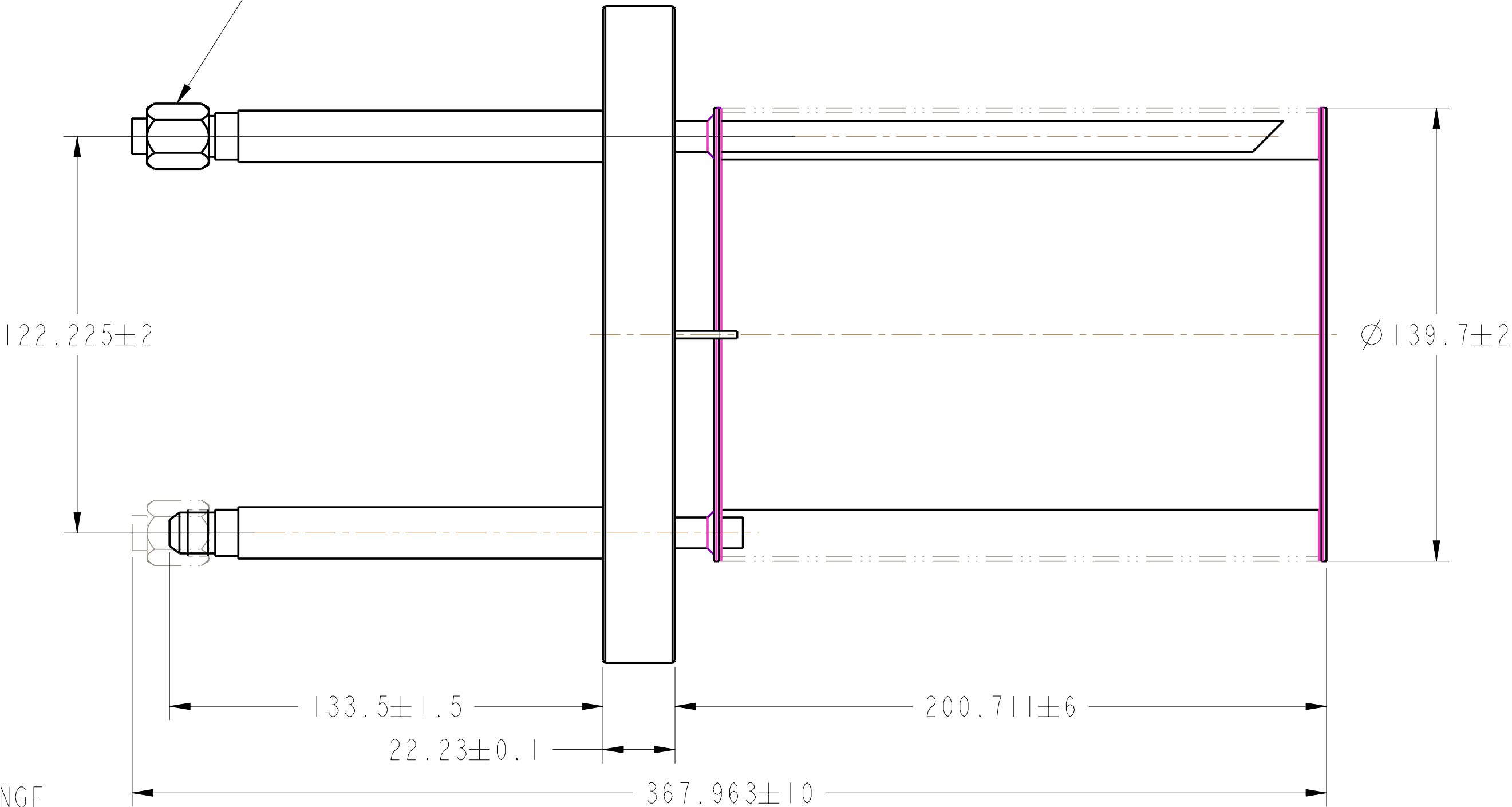
L & S INDICATE LONG AND SHORT TUBE EXTENSION INTO SHROUD, RESPECTIVELY.

ACCOMODATES .38" DIA. TUBE (2X)



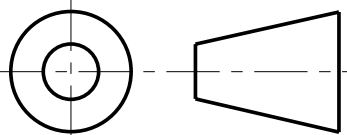
70 CFF
[2.75" CFF]
TSP FLANGE

203 CFF
[8" CFF]
SYSTEM FLANGE



METRIC

THIRD ANGLE PROJECTION



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS
SURFACE ROUGHNESS IN MICROMETERS
TOLERANCES:
LINEAR ±0.13
HOLES ±0.13
ANGULAR (±)
MACHINED 0.5°
FORMED 1°
CHAMFER 5°
MACHINED SURFACES
BREAK SHARP EDGES:
R0.2 OR 45° 0.2 MAX.
INTERNAL MACH CORNER R.4 MAX.

DWN	C. SCHWIE	DATE	06-Feb-04
CHK		DATE	
APPV		DATE	
R1	C. SCHWIE		
TOLERANCING AND DIMENSIONING PER ANSI Y14.5M-1982			
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Gamma Vacuum

12912 Ventura Court, No. 28 * Shakopee, MN

TITLE
SHRD, 2.75" TSP, CRYO, 8" CFF

SIZE	DRAWING NO.	REV.
C	360051	A
SCALE	0.750 DETACHED	PL SPEC SHT 1 OF 2